

Myford Gears Manual Guide

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~~Remove the grub screw 65 and withdraw the 25T gear item 64 off the end of the spindle, release socket set screw item 63 and unscrew the locking collar item 61 noting that below screw 63 there is a copper pad 62. Remove thrust collar 60 and withdraw the pin 59. Release socket screw 54 in the 65T backgear assembly.~~

~~*Myford ML10 Manual large - Small lathes*~~

~~Further dismantling of my Inherited Myford Super 7 lathe, what initially seemed a daunting task turned out to be quite simple.now i can get to clean it.~~

~~*Myford Super 7 Spindle, Pulley, and Gear removal - YouTube*~~

~~Myford ML10 and Speed 10: A complete Data Pack with Operator’s, Maintenance and Parts Manuals covering both the early plain-bearing machines and the later Speed 10 type with a roller-bearing headstock. Includes copies of the maker’s early and late Sales, Technical Specification and Accessories literature.~~

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~~Folks may find the thread chart below useful for selecting change gears when cutting metric threads on an imperial lathe. The driver gear is the output from the tumbler set. The second compound gear set with a ratio of 2 avoids the use of a 100 tooth gear driving the leadscrew and is optional.~~

~~*Cutting metric threads on an imperial lathe \ The Hobby ...*~~

~~Myford ML7 gears are 20DP whereas Boxford gears are 18 DP. That is for the mainstream machines last century. The very new Boxfords as with the far eastern machines from the last 20 years are module gears and the very first wartime Myfords were 14DP.~~

~~*Myford ml7 21 tooth change gears \ Model Engineer*~~

~~Recent update 04-11-2017, All gears have been updated and are now with teeth numbers on. I have tested a setup with some of the printed wheels for making a thread on my lathe, and it worked like a charm. If you are missing any wheel, please let me know, and I'll ad to this set.~~